



科艺环保餐具

KEYI ENVIRONMENTAL PROTECTION TABLEWARE



天然纤维
Natural Plant
Fiber



防水防油
Oil & Water-
Resistance



可微波
Microwave
Safe



耐酸碱
Acid & Alkali
Resistant

温州科艺环保餐具有限公司

WENZHOU KEYI ENVIRONMENTAL PROTECTION TABLEWARE CO., LTD

COMPANY PROFILE 公司简介

温州科艺环保餐具有限公司成立于2004年(原为温州绿星环保餐具有限公司),位于温州市滨海工业园经济开发区,毗邻龙湾国际机场。是全国最早专业从事生产一次性环保纸浆餐具的企业之一,主要产品有一次性纸浆餐具、一次性纸吸管等。

Wenzhou Keyi Environmental Protection Tableware Co., Ltd., which established in 2004 (Formerly known as Wenzhou Lvxing Environmental Protection Tableware Co., Ltd.), is located in Wenzhou Binhai Economic & Tech. Development Zone near the Longwan International Airport. It is one of the earliest company specializing in the production of disposable eco-friendly pulp tableware in China. The main products include disposable biodegradable tableware, paper straw, etc.



公司厂房面积6500平方米,目前拥有4条半自动生产线共42台机,年产能约4000吨,产值达6000万元,年可出柜300个高柜。为进一步扩大产能,2021年温州新筹划分公司,完成2条线的设备生产和厂区规划,持续投入至4条生产线,于2021年9月前投入试产。

2017年于福建省政和县成立分厂福建绿威环保餐具有限公司。一期厂房面积7000平方米4条生产线,同年7月开始稳定运行生产,产能可达25个高柜每月。另公司自有土地20亩,已在筹建全自动机械手操作车间,将于2022年正式实现自动化生产。

至2021年下半年,公司年总产能将超过12000吨,总产值可达近2亿元,年可出柜近900个高柜。

The company has 4 semi-automatic production lines with a total of 42 machines in area of 6500m². The annual production capacity is 4000 tons, nearly 300 forty inch high cube the output value worth USD 10million. The Wenzhou factory loads nearly 300 containers annually. In order to increase the production capacity for further development, the company has firmed up its plan to started a new plant with at least 2lines and will increase to 4lines before the end of 2021. The test production is arranged to started no later than Sep, 2021.

In 2017, the Fujian branch Fujian Lvwei Environmental Protection Tableware Co., Ltd., was established in Zhenghe County, Fujian Province. The 1st stage covers an area of 7000m² and has 4 production lines. In July of the same year, the production starts to run steadily, and the production capacity can reach 25 forty inch high cube containers per month.

The first 4 production lines has started the production from July, 2017. With a production capacity of 20 forty inch high cube per month. The new plan of its own 12,000m² to build a fully automatic manipulator operation workshop, which can accommodate 6 more production lines into operation has started and will complete within 2022.

By the end of 2021, the annual total capacity of the company will exceed 12,000 tons, the total output value can reach USD 28 million, and loads almost 900 forty inch high cube annually.

20,000

厂房面积20,000m²
20,000m² Plant Area

120⁺

生产设备超过120台
120⁺ sets of Production Equipment

200,000,000

年产值近2亿
Annual Output Value Reach
\$28 million

900⁺

年出货900个高柜
900 Forty inch High Cube Full
Containers



公司产品远销美国、加拿大、澳大利亚、英国、德国、日本、法国、南非等全球十多个国家。随着国内环保意识的加强，产品销往国内多地市场，涵盖学校、医院、银行、餐配等多个行业，享誉国内外。

The products are exported to the United States, Canada, Australia, the United Kingdom, Germany, Japan, France, South Africa and other countries around the world. Meanwhile, with the strengthening of environmental awareness in Chinese mainland, the products are sold to many domestic markets, covering schools, hospitals, banks, catering and other industries.

Products
关于产品

公司生产的一次性餐盒原材料为天然甘蔗浆等草类纤维的加工制品，经200℃以上高温热压成型。成品无毒无味、卫生方便、防水防油（经90℃、5小时检测）、耐酸耐碱（PH=1~PH=12）、可微波烤箱加热、可生物降解等多项优点，产品种类繁多，规格齐全，是代替同类塑料产品的极佳选择。

The main products are disposable tableware like trays, plates, food containers, bowls which are made of natural fiber pulp like sugarcane, bamboo. The products are molded and finalized with over 200°C. The products are non-toxic and odorless, hygienic and convenient, waterproof and oil-proof(90°C, 5hours), acid and alkali resistant(PH=1~PH=12), microwavable and oven safe. The most important is biodegradable within 90days. It is an excellent alternative to the plastic tableware by various types, complete specifications and best quality.



植物纤维原料
Plant fiber materials



环保可降解
Environment friendly and degradable



微波炉烤箱使用
Oven & microwave oven can be used



方便卫生
Convenient and hygienic



品种齐全
Rich in variety



高质量
High-quality



Company honor 公司荣誉

产品经权威部门检测,符合国家标准,符合ASTM D6060/D6868 可降解标准,通过SGS针对FDA和LFGB标准的检测,工厂每年接受NSF验厂,并获得ISO9001质量体系证书。

公司荣获“浙江省科技型中小企业”、“浙江省十佳优秀厨具设备企业”、“满意消费长三角放心工厂”等荣誉称号。

The products have been found to comply with the specifications established in the American Society for Testing and Materials standard ASTM D6060 / D6868. Also it passes the testing by SGS against FDA and LFGB standards. The factory accepts NSF audit annually, and comply with the requirements of the international standard ISO9001.

The company has won many honorary titles for its scientific and technological innovation and integrity management.



Technology 关于技术

公司成立至今,以安全生产为本,追求卓越为信念,董事长徐洪池先生曾先后改良原料,改进生产工艺,对行业的发展改进有突出的贡献。

公司致力于对产品技术质量控制及产能提高的研发投入。为提高生产效率,降低生产成本,自主研发全自动机械手生产设备,并将持续投入实现自动化生产。

Since the establishment of the company, with safety production as the foundation, the pursuit of excellence as the belief, the chairman Mr. Xu has successively improved the ratio of raw materials for better quality, improved mold manufacturing, and never stopped the pursuit of the stability of the quality. He is the one who has outstanding contribution to industry development and improvement.



董事长 徐洪池
Chairman Xu Hongchi



第一代机械臂设备
The First Generation Manipulator



餐盒封盖设备
The Capping Equipment for Trays



第二代机械臂设备
The Second Generation Manipulator



多品种满足市场
Many varieties meet the market demand

自2010年来稳定生产覆膜产品(环保可降解膜),并提供产品封盖技术及配套设备。
A variety of products with degradable film laminated has been produced since the year 2010. The equipment and technology of hot sealing is also available for support.

PRODUCT INTRODUCTION
产品介绍

圆盘类

Round Plate



YP-06



YP-07



YP-09



YP-10



YP-93



YP-13

产品参数

货号	品名	规格	包装规格				
			长(cm)	宽(cm)	高(cm)	个/袋	个/箱
YP-06	6寸圆盘	直径:15.2cm	32	27	32.5	125	1000
YP-07	7寸圆盘	直径:17.8cm	35.5	29	36	125	1000
YP-09	9寸圆盘	直径:22.5cm	46	34	24	125	500
YP-10	10寸圆盘	直径:25.4cm	53	17	53	125	500
YP-93	9寸三格圆盘	直径:22.5cm	46	18	46	125	500
YP-13	10寸三格圆盘	直径:25.4cm	53	17	53	125	500

Product parameters

Item No.	Description	Specification	Package				
			L(cm)	W(cm)	H(cm)	pcs/bag	pcs/ctn
YP-06	6" Plate	6 in. diameter	32	27	32.5	125	1000
YP-07	7" Plate	7 in. diameter	35.5	29	36	125	1000
YP-09	9" Plate	8.86 in. diameter	46	34	24	125	500
YP-10	10" Plate	10 in. diameter	53	17	53	125	500
YP-93	9"-3 Compartment Plate	8.86 in. diameter	46	18	46	125	500
YP-13	10"-3 Compartment Plate	10 in. diameter	53	17	53	125	500

方盘 椭圆盘
Square & Oval Plate



产品参数

货号	品名	规格	包装规格				
			长(cm)	宽(cm)	高(cm)	个/袋	个/箱
TY-A	10寸椭圆盘	26cm × 19.7cm	35	26	28	125	500
TY-B	12寸椭圆盘	31.7cm x 25.4cm	35	32	52	125	500
TY-C	9×6方形椭圆盘	22.8cm x 15.2cm	38	24.5	35	125	500
FP-06	6寸方盘	边长:15.2cm	35	17	33.5	125	500
FP-10	10寸方盘	边长:25.4cm	29	27	27.5	125	250
G-01A	长方盘A	21cm × 15.5cm × 2.5cm	43	41	48.5	125	500
G-01B	长方盘B	25cm × 17.5cm × 2.5cm	51	50	53.5	125	500
G-01C	长方盘C	27.1cm × 13.7cm × 2.5cm	43	46	58	125	500

Product parameters

Item No.	Description	Specification	Package				
			L(cm)	W(cm)	H(cm)	pcs/bag	pcs/ctn
TY-A	10" Oval Plate	10.25 in.x 7.75 in.	35	26	28	125	500
TY-B	12" Oval Plate	12.5 in.x 10 in.	35	32	52	125	500
TY-C	9"*6" tray/plate	9 in.x 6 in.x 1 in.	38	24.5	35	125	500
FP-06	6" Square Plate	6 in.x 6 in.x 0.59 in.	35	17	33.5	125	500
FP-10	10" Square Plate	10 in.x 10 in.x 0.59 in.	29	27	27.5	125	250
G-01A	Meat Tray1A	9.8 in.x 6.7 in.x 1 in.	43	41	48.5	125	500
G-01B	Meat Tray2A	8.27 in.x 6.1 in.x 1 in.	51	50	53.5	125	500
G-01C	Meat Tray4A	10.7 in.x 5.4 in.x 1 in.	43	46	58	125	500

快餐盒 快餐盘
Tray



产品参数

货号	品名	规格	包装规格				
			长(cm)	宽(cm)	高(cm)	个/袋	个/箱
G-05	五格托盘	26cm × 21cm	45	27	43.5	125	500
G-06	六格托盘	32cm × 22cm	46	33	24	125	250
P-04	四格快餐盒	边长:22cm × 19cm 深:3.2cm	45	26	40	100	400
P-05	五格快餐盒	边长:22cm × 19cm 深:3.2cm	45	26	40	100	400
P-F05	五格封膜快餐盒	边长:23.5cm × 20.5cm 深:3.2cm	48	26	43	100	400

Product parameters

Item No.	Description	Specification	Package				
			L(cm)	W(cm)	H(cm)	pcs/bag	pcs/ctn
G-05	5 Compartment Tray	10.2 in.x 8.25 in.x 1 in.	45	27	43.5	125	500
G-06	6 Compartment Tray	12.6 in.x 8.66 in.x 1 in.	46	33	24	125	250
P-04	4Compartment fast food box	Dimension: 8.6 in.x 7.5 in. Depth: 1.25 in.	45	26	40	100	400
P-05	5Compartment fast food box-A	Dimension: 8.6 in.x 7.5 in. Depth: 1.25 in.	45	26	40	100	400
P-F05	5Compartment fast food box-B	Dimension: 9.25 in.x 8 in. Depth: 1.25 in.	48	26	43	100	400

连盖锁盒
Food Container



FH-450B



FH-600B



SH-06



SH-08



SH-09



SH-96



SH-83



SH-93



SH-96-2



产品参数

货号	品名	规格	包装规格				
			长 (cm)	宽 (cm)	高 (cm)	个/袋	个/箱
FH-450B	450ml连盖方盒	边长:17.2cm × 12.5cm 深:3.5cm	46	23.5	36.5	50	500
FH-600B	600ml连盖方盒	边长:18.3cm × 12.8cm 深:4.5cm	54	28	38.5	50	500
SH-06	6寸汉堡盒	边长:15.2cm 深:7.6cm	46	31	31.5	125	500
SH-08	8寸餐盒	边长:20.3cm 深:7.6cm	45.5	36.5	21.5	100	200
SH-09	9寸餐盒	边长:22.8cm 深:7.6cm	48	36	24.5	100	200
SH-96	1000ml餐盒	边长:22.8cm x 15.2cm 深:7.6cm	43	32	24.5	125	250
SH-83	8寸三格餐盒	边长:20.3cm 深:7.6cm	45.5	36.5	21.5	100	200
SH-93	9寸三格餐盒	边长:22.8cm 深:7.6cm	48	36.5	24.5	100	200
SH-96-2	9×6两格餐盒	边长:25cm x 15.2cm 深:6cm	54	34	26.5	125	250

Product parameters

Item No.	Description	Specification	Package				
			L(cm)	W(cm)	H(cm)	pcs/bag	pcs/ctn
FH-450B	450ml clamshell	Top size 6.77 in. × 4.9 in. Depth:1 in.	46	23.5	36.5	50	500
FH-600B	600ml clamshell	Top size 7.2 in. × 5 in. Depth:2.1 in.	54	28	38.5	50	500
SH-06	6" Clamshell Broad base	Dimension: 6 in. x 6 in. Depth: 3 in.	46	31	31.5	125	500
SH-08	8" Clamshell	Dimension: 8 in. x 8 in. Depth: 3 in.	45.5	36.5	21.5	100	200
SH-09	9" Clamshell	Dimension: 9 in. x 9 in. Depth: 3 in.	48	36	24.5	100	200
SH-96	9*6" Rectangle Clamshell	Dimension: 9 in. x 6 in. Depth: 3 in.	43	32	24.5	125	250
SH-83	8"-3Compartment Clamshell	Dimension: 8 in. x 8 in. Depth: 3 in.	45.5	36.5	21.5	100	200
SH-93	9"-3Compartment Clamshell	Dimension: 9 in. x 9 in. Depth: 3 in.	48	36.5	24.5	100	200
SH-96-2	9*6"-2compartment Clamshell	Dimension: 9.9 in. x 6.4 in. Depth: 2.4 in.	54	34	26.5	125	250





分体餐盒

Food Box with Lid



FH-500A



FH-650A



FH-750A



M-01



W-500



W-650



W-750

产品参数

货号	品名	规格	包装规格				
			长(cm)	宽(cm)	高(cm)	个/袋	个/箱
FH-500A	500ml方盒+盖	边长:18cm × 12.5cm 深:3.9cm	46.5	27.5	38.5	100	300+300
FH-650A	650ml方盒+盖	边长:18cm × 12.5cm 深:4.9cm	46.5	27.5	38.5	100	300+300
FH-750A	750ml方盒+盖	边长:18cm × 12.5cm 深:5.4cm	46.5	27.5	38.5	100	300+300
M-01	1100ml大面碗(+盖)	边长:23.1cm × 14.1cm 深:6.5cm	63	24.5	30	100	200+200
W-500	500ml碗	碗口直径:16cm 深:4.6cm	47	34	34	50	300+300
W-650	650ml碗	碗口直径:16cm 深:5.9cm	48	34	34	50	300+300
W-750	750ml碗	碗口直径:16cm 深:6.9cm	49	34	34	50	300+300

Product parameters

Item No.	Description	Specification	Package				
			L(cm)	W(cm)	H(cm)	pcs/bag	pcs/ctn
FH-500A	500ml base with lid	Top size:7.1 in. × 4.9 in. Height:1.54 in.	46.5	27.5	38.5	100	300+300
FH-650A	650ml base with lid	Top size:7.1 in. × 4.9 in. Height:1.93 in.	46.5	27.5	38.5	100	300+300
FH-750A	750ml base with lid	Top size:7.1 in. × 4.9 in. Height:2.15 in.	46.5	27.5	38.5	100	300+300
M-01	1100ml bowl with lid	Top size:9.1 in. × 5.5 in. Height:2.5 in.	63	24.5	30	100	200+200
W-500	500ml bowl	Top Diameter:10.2 in. Height:1.81 in.	47	34	34	50	300+300
W-650	650ml bowl	Top Diameter:10.2 in. Height:2.32 in.	48	34	34	50	300+300
W-750	750ml bowl	Top Diameter:10.2 in. Height:2.75 in.	49	34	34	50	300+300

碗
Bowl



W-315



OB-24



W-12



W-24



W-40

产品参数

货号	品名	规格	包装规格				
			长(cm)	宽(cm)	高(cm)	个/袋	个/箱
W-315	315ml碗	碗口直径:13cm 深:4.5cm	50	27	27	125	1000
OB-24	680ml椭圆碗	25.4cm x 16cm 深:3.8cm	46	31	31.5	125	500
W-12	340ml碗	碗口直径:15.2cm 深:4.7cm	46	33	33.5	125	1000
W-24	680ml碗	碗口直径:19.5cm 深:4.8cm	40.5	40.5	45	100	400
W-40	1100ml碗	碗口直径:19.5cm 深:7.4cm	40.5	40.5	55	100	400

Product parameters

Item No.	Description	Specification	Package				
			L(cm)	W(cm)	H(cm)	pcs/bag	pcs/ctn
W-315	315ml Bowl	Top Diameter:5.1 in Height:1.8 in	50	27	27	125	1000
OB-24	24oz Oval Bowl	Top size:10 in. X 6.3 in. Height:1.5 in.	46	31	31.5	125	500
W-12	12oz Bowl	Top Diameter:6 in. Height:1.85 in.	46	33	33.5	125	1000
W-24	24oz Round Bowl	Top Diameter:7.67 in. Height:1.89 in.	40.5	40.5	45	100	400
W-40	40oz round bowl	Top Diameter:7.67 in. Height:2.91 in.	40.5	40.5	55	100	400

Biodegradation and high
temperature resistance
生物降解 耐高温



纸吸管
Paper straw

规格 Specifications

直径 (Diameter)
6mm~12mm
长度 (Length)
140mm~250mm



样式 Style

直管 Straight

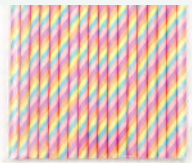


斜口 Bevel cut



包装 Packing

裸装+袋子
Naked + bag



单支包装+袋子
Single package + bag



裸装+纸盒
Naked + carton

单只包装+纸盒
Single package + carton



颜色 colour

纯色 Solid color



条纹 Stripe



图案 Pattern



简单图形 Pattern



车间展示 Workshop

